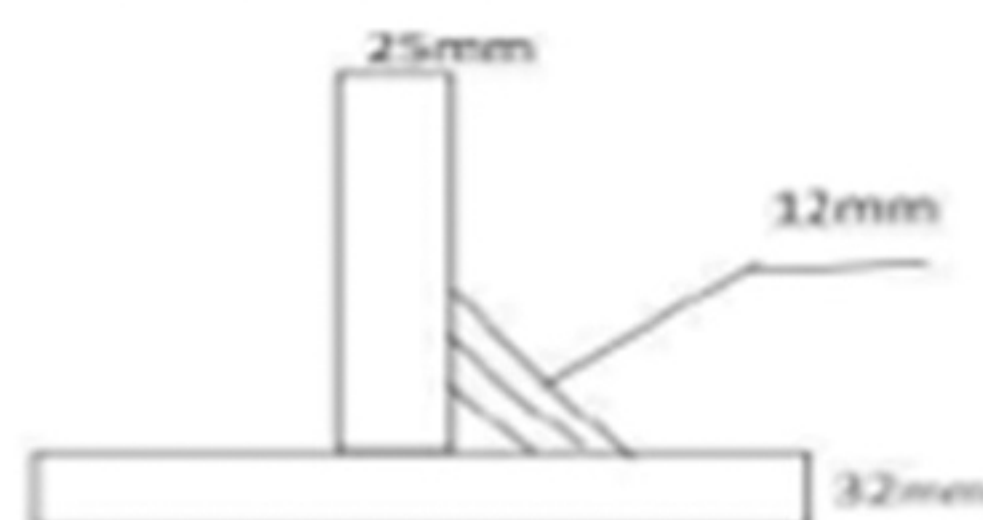


WELDER 'S QUALIFICATION TEST CERTIFICATE

Project Details		Construction of Gorakhpur Link Expressway New Lane Between Sahajanwa – to – Doharighat, At Bridge No-98 (RUB) Span-(02x30.5 + 01x106.7) Mtr OWG.	
Designation		IS:7310(Pt-1)/2019-121-P-FW-1(1.2)-S-S12-PA-SS-NB-ML	
WPQR No.		ARJIT/106.7M/OWG/WPQR/01	
Drawing number		RDSO/B-17185/R (G.A.)	
Type of Girder		106.7m open web girder	
WPSS Reference		AT/RDSO/106.7M/WPSS/SAW/01 TO 21	
Welder Name		YOGESH KUMAR	
Sample Identification		SAW-01	
Method of Identification		Aadhar Card	
Date and Place of Birth		06.04.1988 (Balai, U.P.)	
Employer		M/s ARJIT TRADERS, Kalli Paschim, Rae Bareilly Road, LKO	
Code/ Testing Standard		IS 7310 (Part-1): 2019	
Job Knowledge		Acceptable	
Test Piece		Range of Qualification	
Welding Process		121(SAW)	
Transfer Mode		NA	
Product Type (Plate or Pipe)		Plate	
Type of Weld		Fillet Weld (FW)	
Parent Material Group(s)		Group - 1/Sub Group - 1.2	
Filler Material Group		Solid Wire	
Filler Material (Designation)		Class – W2 to IRS:M-39/2020 Batch No. SA-333(D&H INDIA LTD.) Class – F2 to IRS:M-39/2020 Batch No. F-597(D&H INDIA LTD.)	
Current (Amp)		480-500	
Voltage (V)		28-30	
Travel Speed (m/min.)		0.40-0.45 mtr. / Min	
Shielding gas		N.A.	
Auxiliaries		N.A.	
Type of Current and Polarity		DCEP & Reverse	
Material Thickness (mm)		32X25	
Deposited Thickness (mm)		12mm Fillet	
Welding Position		FLAT(PA)	
Weld Details (FW/BW)		Fillet Weld (FW)	
Multi-Layer/Single Layer		Multi-Layer (ML)	
Type of Test		Accepted	
Visual Testing/DPT		Not Tested	
Radiographic Testing		Accepted	
Fracture Test		Not Tested	
Bend Test		Accepted	
Notch Tensile Test		Accepted	
Macroscopic Examination		Accepted	
Revalidation 9.3 c)		Validity of Approval Unit	
NA		Six months from the date of issue.	
M/s ARJIT TRADERS		Approved By	



28/04/2026
 ARJIT TRADERS
 Kalli Paschim, Rae Bareilly Road, LKO